

Closed-Cell HFO SPF Quick Reference Guide

WALLTITE[®] HFO-blown Spray Foam Products

IT IS STRONGLY ENCOURAGED TO COMPLETE A QUALITY CONTROL DAILY REPORT AND AN INSULATION CARD FOR EACH PROJECT.

Product & Property/Guideline		Higher Lift Products	
	WALLTITE [®] LWP	WALLTITE® Plus	WALLTITE [®] Max
SINGLE PASS THICKNESS (max single pass application)	2"	4"	4"
COOLING / DWELL TIME (between passes)	10 minutes per inch	10 minutes per inch	Over 3.5", 10 mins per inch
BACK-TO-BACK THICKNESS (max thickness in back-to-back application)	NA	NA	3.5" + 3.5" (no cooling time required with two passes up to 3.5" each. Allow for 10 minutes per inch between passes when installed in excess of 3.5")
YIELD (approx. board feet per set)	4,500-5,100	4,500-5,300	4,500-6,000
R-VALUE (per inch, at LESS than 3.5" total)	R-6.9	R-7.1	R-7.4
R-VALUE (per inch, at 3.5" or GREATER total)	R-7.1	R-7.0	R-7.1
SUBSTRATE TEMP LIMITATIONS (when required, us	e cold application methods) ·	- Drums should be 70°F pri	or to spraying.
Normal substrates (Wood, wood-based)	30-120°F (-1.1 to 48.9°C)	20-120°F (-6.7 to 48.9°C)	20-120°F (-6.7 to 48.9°C)
Heat sink materials (Metal / Concrete)	40-120°F (4.4 to 48.9°C)	30-120°F (-1.1 to 48.9°C)	30-120°F (-1.1 to 48.9°C)
PROCESSING TEMPS - A/B HEATERS, HOSE HEAT	(Adjust in +/- 3° increments)		
COLDER CONDITIONS	115°-130°F	115°-130°F	115°-130°F
WARMER CONDITIONS	110°-125°F	110°-125°F	110°-125°F
PROPORTIONER PROCESSING PRESSURES			
Equipment Set Pressure (Spraying pressure listed secondary)	1150-1450 psi (900-1200 psi)	1150-1450 psi (900-1200 psi)	1150-1450 psi (900-1200 psi)
REACTIVITY OFFERED	W (30-65°F)	W (20-65°F)	W (20-65°F)
(Ambient temp range)	R (60-120°F)	S (60-120°F)	R (40-120°F)
RESIN SHELF LIFE *See TDS for more info.	6 MONTHS	3-4 MONTHS*	6 MONTHS
ISO SHELF LIFE	12 MONTHS		

Refer to Application Guidelines for more details.

TECHNICAL ASSISTANCE

For more information, contact Inside Technical Support at: Toll-Free at 800-706-0712, Option 2 (CST) Email: spf.techsales@basf.com Website: https://spf.basf.com/ Technical data sheets: BASF SPF Contractors: TDS / SDS INFO WALLTTITE® is a registered trademark of BASF Corporation.



BASF Spray Foam APP available for download (TDS, SDS, Application Guides, etc.):

BASF Corporation 1703 Crosspoint Avenue Houston, TX 77054 (800) 706-0712 (713) 383-4592 (Fax)

