



# FOAMLOK™-FL-10K

## TECHNICAL DATA SHEET

FOAM-LOK-FL-10K is a high density spray applied foam designed for use as a protective top coat. The primary use for this product is as a protective coating in the poultry industry. The typical spray applied density of this product ranges from 8.0 to 11.0 pounds per cubic foot. This product is to be process through standard spray foam metering equipment at a ratio of 1:1 by volume, with the heater for the “A”, “B” and hose set for 125°F to 130°F.

This material should be applied in a thickness of ¼ inch or less per pass

PHYSICAL PROPERTIES	
Viscosity	1200 – 1600 cps
HAND MIX REACTIVITY	
Cream Time	Tack Free Time
5-8 Seconds	14-16 Seconds

2:1 transfer pumps are recommended for material transfer from container to the proportioner.

- CAUTION: Extreme care must be taken when removing and reinstalling drum transfer pumps so as NOT to reverse the “A” and “B” components.
- Do not circulate or mix other suppliers’ “A” or “B” component into FOAMLOK™ containers.
- The plural component proportioner must be capable of supplying each component within ± 2% of the desired 1:1 mixing ratio by volume.

#### Recommended Processing Parameters

Optimum pressure, preheat and hose temperature will vary from machine to machine. The performance of the foam system being applied will also be affected by the ambient and substrate temperatures as well as wind. It is the responsibility of the applicator to determine the optimum processing requirements of his machinery as these will change over the course of the day. The guidelines shown below should be used to determine a starting point for this optimization process.

**FOR 10 TO 20 MINUTES OR UNTIL THE SURFACE TEMPERATURE HAS RETURNED TO AMBIENT BEFORE ADDITIONAL APPLICATIONS OF FOAM ARE ATTEMPTED. FOAM APPLIED IN EXCESS OF 6 INCHES OR WITHOUT ALLOWING FOR COOLING MAY RESULT IN, BUT IS NOT LIMITED TO EXCESS HEAT BUILD-UP AND COULD RESULT IN FIRE OR THE GENERATION OF OFFENSIVE ODORS THAT MAY NOT DISSIPATE WITH TIME.**

#### Safety and Handling

Respiratory protection is **MANDATORY!** Huntsman Building Solutions (HBS) requires that supplied air and a full face mask be used during the application of any spray applied foam system. Contact HBS for a copy of the Model Respiratory Protection Program developed by CPI or visit their web site at [www.polyurethane.org](http://www.polyurethane.org). Persons with known respiratory allergies should avoid exposure to the “A” component. The “A” component contains reactive isocyanate groups. The materials must be handled and used with adequate ventilation. The vapors must not exceed the TLV (0.02 parts per million) for isocyanates. Avoid breathing vapors. Wear a NIOSH approved respirator. If inhalation of vapors occur, remove victim from contaminated area and administer oxygen if breathing is difficult. Call a physician immediately. Avoid contact with skin, eyes, and clothing. Open containers carefully, allowing any pressure to be relieved slowly and safely. Wear chemical safety goggles and rubber gloves when handling or working with these materials. In case of eye contact, immediately flush with large amounts of water for at least fifteen minutes. Consult a physician immediately. In case of skin contact, wash area with soap and water. Wash clothes before reuse. Applicators should ensure the safety of the jobsite and construction personnel by posting appropriate signs warning that all “hot work” such as welding, soldering, and cutting with torches should take place no less than 35 feet from any exposed foam. If “hot work” must be performed all spray poly-urethane foam should be covered with an appropriate fire or welder’s blanket, and a fire watch should be provided.

#### In Case of Spills or Leaks

- Utilize appropriate personal protective equipment
- Ventilate area to remove vapors
- Contain and cover spilled material with a loose, absorbent material such as oil-dry, vermiculite, sawdust or Fuller’s earth
- Shovel absorbent waste material into proper waste containers
- Wash the contaminated areas thoroughly with hot, soapy water
- Report sizeable spills to proper environmental agencies

#### In Case of Fire

**Extinguishing Media:** Dry chemical extinguishers such as mono ammonium phosphate, potassium sulfate, and potassium chloride. Additionally, carbon dioxide, high expansion (proteinic) chemical foam, or water spray for large fires. Positive pressure ventilation of the work area is recommended to minimize the accumulation of vapors in the work area during the application. Improper application techniques of this foam system must be avoided. This includes excessive thickness, off ratio material, and spraying into rising foam. The potential results of improperly applied materials may include but is not limited to excessive heat build-up, and may result in a fire or offensive odors which may not dissipate with time and/or poor product performance due to improper density of the applied material. Large masses of sprayed materials should be avoided. When large masses are generated they should be removed from the area, cut into small pieces and allowed to cool before disposal. Failure to follow this recommendation may result in a fire. It is recommended that a fire extinguisher be located in an easily accessible portion of the work area.

## DISCLAIMER

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